

## Wheel bearing end play

Adjusting value 0.01–0.02

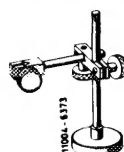
## Special tools

Tool for removing and replacing hub-caps



116 589 22 33 00

Holder for dial gauge  
to adjust wheel bearing end play



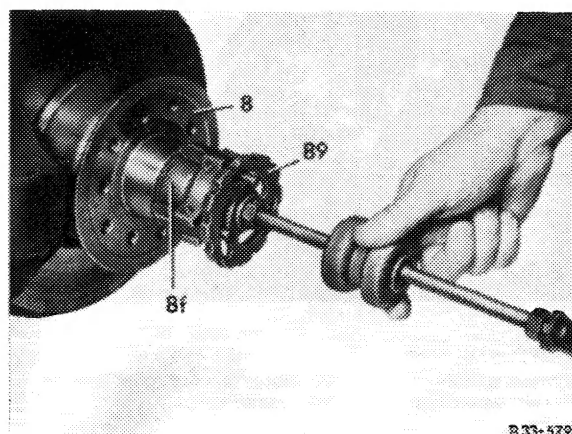
116 589 12 21 00

## Conventional tool

Dial gauge A 1 DIN 878

e. g. made by Mahr, D-7300 Esslingen, no. 810

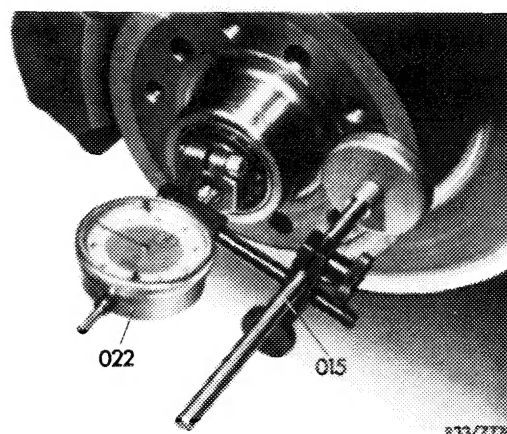
- Remove front wheel.
- Press brake shoes away from brake disc.
- Remove hub-cap with special tool.
- Remove contact spring for radio interference suppressor from wheel spindle.

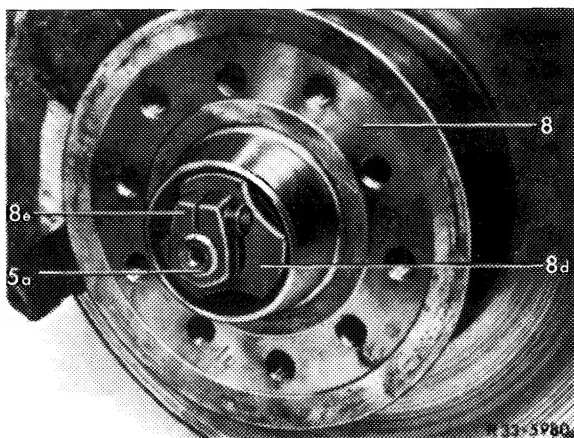


- Attach measuring instrument and set dial gauge to approx. 2 mm pretension.

**Note:** When readjusting wheel bearing play prior to attaching tester, tighten clamping nut while constantly rotating hub until turning requires considerable effort. Then release clamping nut again for approx. 1/3 turn and release tension by applying a blow against wheel spindle.

- Firmly push and pull the flange on the front wheel hub several times and read off wheel bearing play.
- Adjust to correct bearing play using locking nut. After every adjustment tighten hexagonal socket screw of locking nut and spin the hub several times.



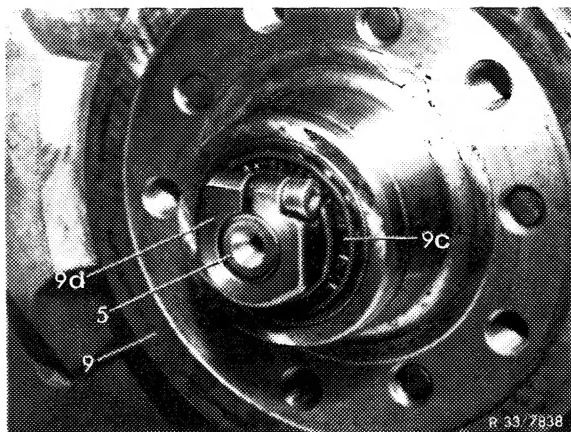


Models 107, 114, 115

8 Front wheel hub  
8d Disc

8e Locking nut

- On models 107, 114 and 115 an additional check can be made by turning the disc (8d) between the inner race of the outer tapered roller bearing and the locking nut. **The disc should just turn when pushed with the finger.**

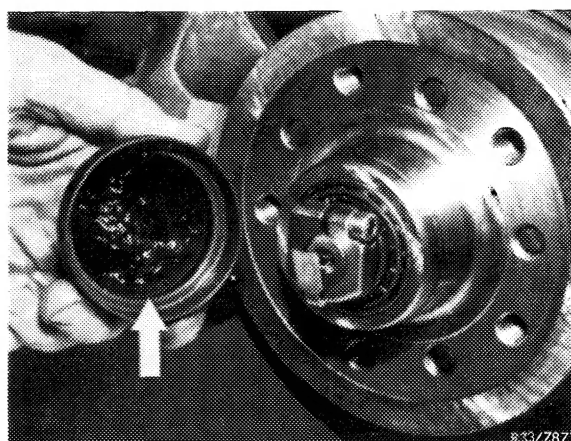


Models 116, 123

5 Wheel spindle  
9 Front wheel hub

9c Outer tapered roller bearing  
9d Clamping nut

- Note:** On models 116 and 123 no additional checkup is possible, since there is no disc.



- Check hexagonal socket screw of locking nut for firm seat.
- Insert contact spring for radio interference suppression.
- Fill hub-cap with grease (up to flanged edge) (refer to job no. 388).
- Re-fit hub-cap using special tool (89).
- Mount front wheel.